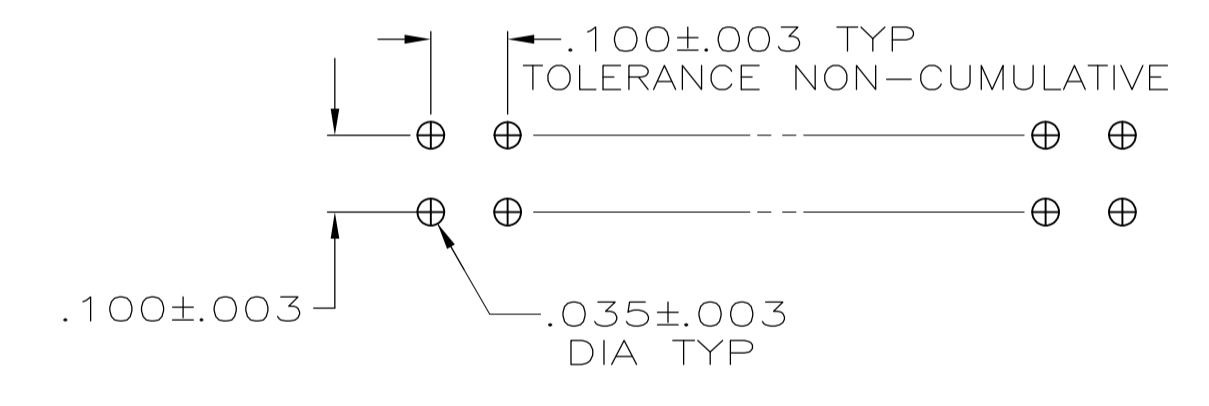


SECTION X-X
 ROTATED 90° CW

- ① THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- ② POSTS:
 GOLD FLASH OVER
 PALLADIUM-NICKEL PLATE, .000030 MIN TOTAL ON THE MATING SURFACES,
 .000100 MIN TIN-LEAD PLATE ON THE SOLDER-TAIL,
 .000050 MIN NICKEL UNDERPLATE ON THE ENTIRE POST.
 OR
 .000030 MIN GOLD PLATE ON THE MATING SURFACES,
 .000100 MIN TIN-LEAD PLATE ON THE SOLDER-TAIL,
 .000050 MIN NICKEL UNDERPLATE ON THE ENTIRE POST.
- ③ DOUBLE BAR POLARIZATION
- ④ CENTER POLARIZATION SLOT
- ⑤ FOR 10 POSN ASSEMBLY, SLOT OMITTED WHERE INDICATED
- ⑥ OPTIONAL AMP IDENTIFICATION NUMBER (DATE CODE).
 LOCATION APPROXIMATELY WHERE SHOWN.
- ⑦ NUMBER 1 POSITION.
- ⑧ HOUSING: GLASS FILLED NYLON, FLAME RETARDENT, BLACK.
- ⑨ POSTS: BRASS



RECOMMENDED HOLE LAYOUT
 FOR MANUAL INSERTION

OBSOLETE	1.800	1.400	14	30	1-104313-2
OBSOLETE	3.300	2.900	29	60	1-104313-0
OBSOLETE	2.800	2.400	24	50	104313-9
OBSOLETE	2.500	2.100	21	44	104313-8
	2.300	1.900	19	40	104313-7
	2.000	1.600	16	34	104313-6
	1.600	1.200	12	26	104313-5
	1.300	.900	9	20	104313-4
	1.100	.700	7	16	104313-3
	1.000	.600	6	14	104313-2
	.800	.400	4	10	104313-1
	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG: G. DOUTY	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	CHK: -	APVD: -	NAME: Tyco Electronics
0 PLC ± -	1 PLC ± -	PRODUCT SPEC: 108-40018	HEADER ASSY, LOW PROFILE, AMP-LATCH	
2 PLC ± -	3 PLC ± .005	APPLICATION SPEC: -	SIZE: A1	CAGE CODE: 00779
4 PLC ± -	ANGLES ± -	WEIGHT: -	DRAWING NO: 104313	RESTRICTED TO: -
MATERIAL: 8/9	FINISH: 2	CUSTOMER DRAWING	SCALE: 4:1	SHEET: 1 OF 1